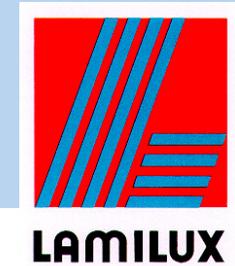




Standards on the building for vacuum table production
of 60.000 m² sandwich-panel/year



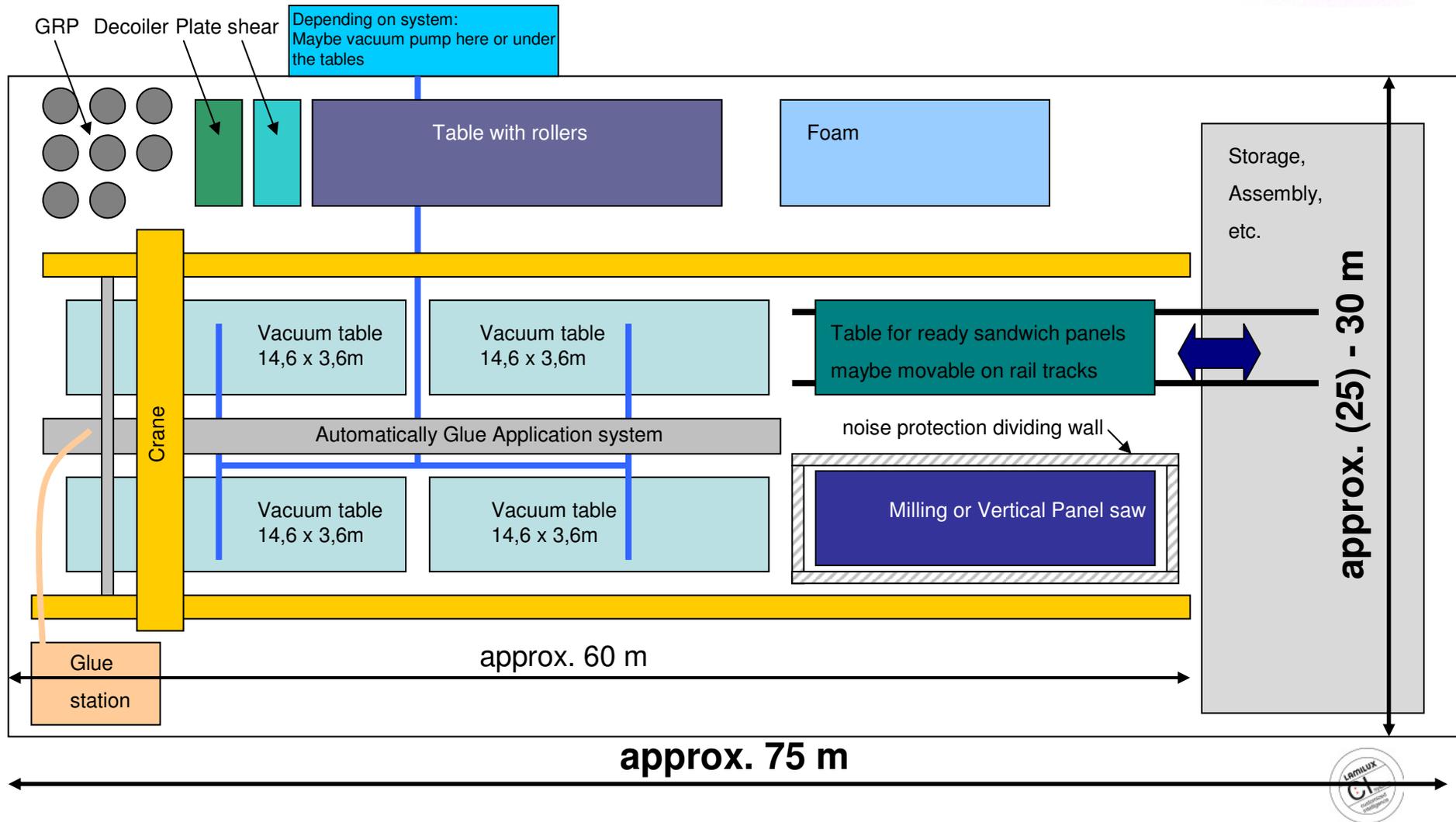
Standards on the building



- Size of the building: approx. 75 x 30 m
- Height of the building: at least 6,0m (because of the crane)
- not so many concrete columns inside the hall
- **no** concrete columns in the moving area of the crane
(grey scalled area in the facility design page 4)

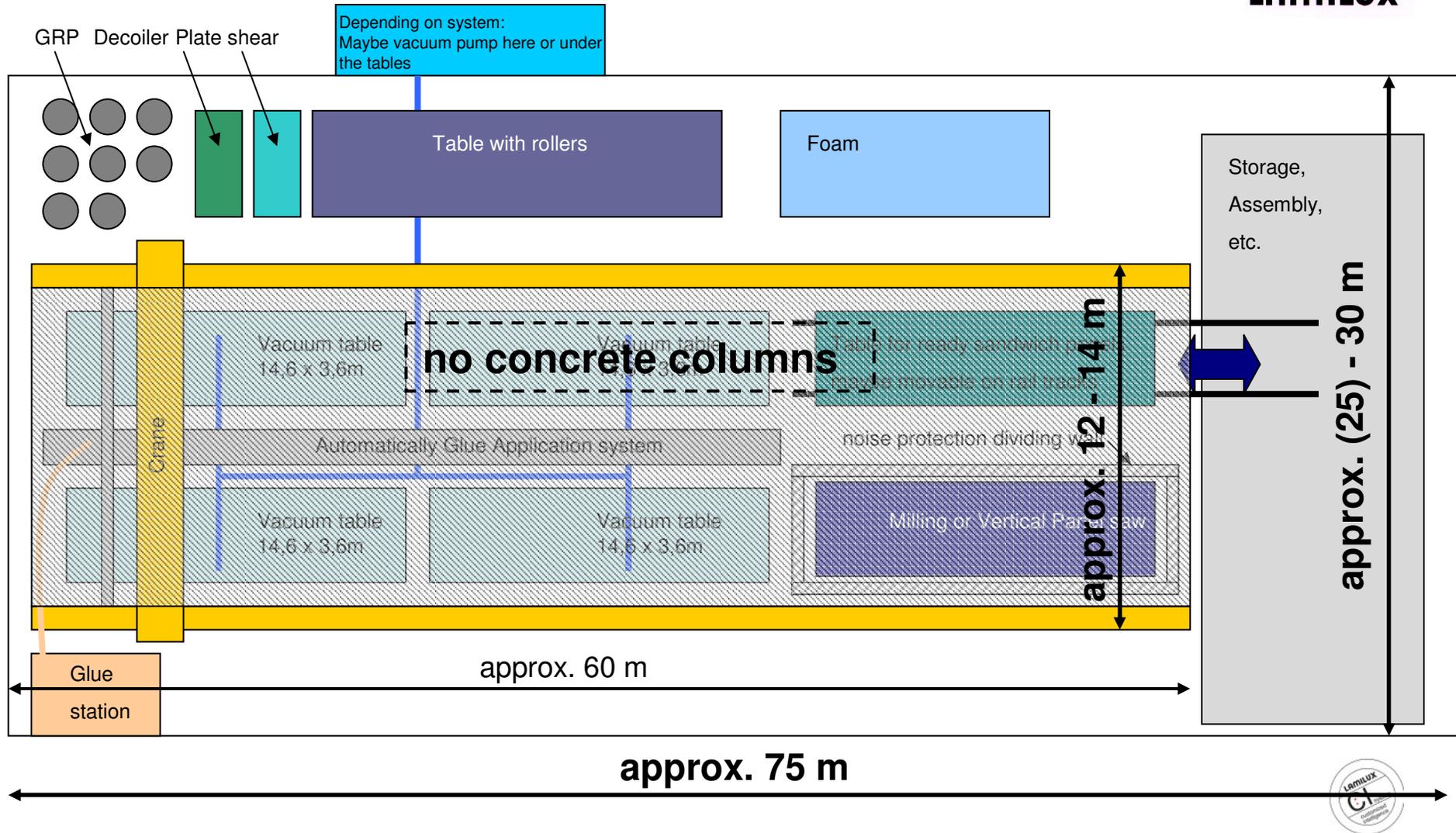


1. Possible Facility Design for 60.000m² and vacuum tables with 14,6 x 3,6 m

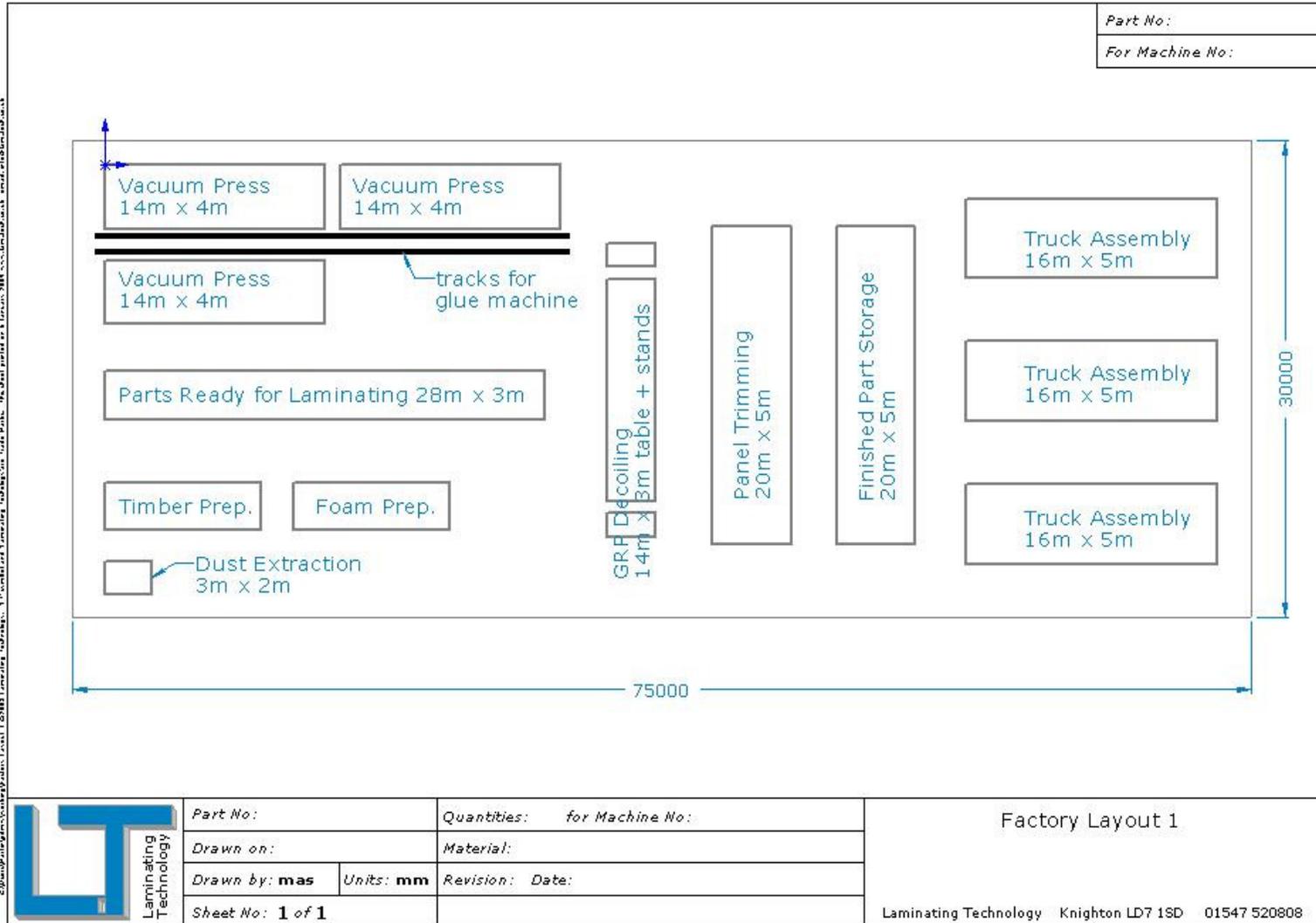




1. Possible Facility Design for 60.000m² and vacuum tables with 14,6 x 3,6 m



2. Another possible factory layout



Disclaimer



The following recommendations are based on our experience and corresponds to our current know how. The recommendations are no assurance of special process- and product-properties.